

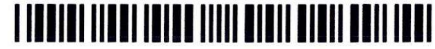


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4775-1

Job Sheet 183440



Part No: D4775-1

Job Qty: 20 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:C 14.01.10 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		10/5/18	0.00	0.00	Start Up Machining-3		
100	Doosan	20 pcs		10/5/18	0.45	8.81	Doosan		
110	QC	20 pcs		10/5/18	0.00	0.00	QC2 Machining-3 DAS		
120	QC	20 pcs		10/5/18	0.00	0.00	QC8 Machining-3 52	18/10/09	18/10/10
130	HandFinish	20 pcs		10/5/18	0.00	0.70	HandFinish1 9-89		18/10/10
140	QC	20 pcs		10/5/18	0.00	0.00	QC7-4		18/10/10
150	Powdercoat	20 pcs		10/5/18	0.00	0.31	Powdercoat1		18/10/10
155	QC	20 pcs		10/5/18	0.00	0.00	QC3		18/10/10
160	Packaging	20 pcs		10/5/18	0.00	0.00	Packaging3-2 5/357		18/10/10
170	QC21-SA	20 Ea		10/5/18	0.00	0.00	QC21		18/10/10

Part Op 100 - 1- Turn as per Folio FB166 Rev: _____ & Dwg D4775 Rev: _____ 2- Tap for 3/8-24 Helical insert check with GO/ Descriptions: NO GO gauge 3

150 - START TIME: 9:25 OUT: 320° FINISH: 9:55

M 53483

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.625W.125	6061-T6 Round Tube 0.625 X.125W	21.8000 ft (1.09 ea)	90-Start up Operation	5/15856

1,203 ea

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.625W.125	22	40	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																											
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DART

AEROSPACE

Container No: S116144



Part: D4775-1

Job No: 183440

Serial No/Batch: S116144

Revision:

Inspector:

Exp Date: Various STC's

Instructions:

Date: 10/04/18

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CANADA

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